



Apogee™ Mechanical Debonder – Troubleshooting and Diagnostics
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Apogee™ Typical Identified Failure Modes

System Performance Failures

<i>Failure Mode</i>	<i>Recommendation</i>
Drawer Will Not Open/Close	<p>Ensure sufficient air pressure supplied to tool.</p> <p>Check for physical obstruction to drawer motion.</p> <p>Check for pinched airline or possible air leak.</p>
Centering Mechanism Will Not Move Out/In	<p>Ensure sufficient air pressure supplied to tool.</p> <p>Check for physical obstruction to centering mechanism motion.</p> <p>Check for pinched airline or possible air leak.</p>
Clamping Mechanism Will Not Raise	<p>Ensure sufficient air pressure supplied to tool.</p> <p>Check for physical obstruction to clamping mechanism motion.</p> <p>Check for pinched airline or possible air leak.</p>
Tool is Unresponsive	<p>Check Emergency Stop switch is not depressed.</p> <p>Check electrical (utility) supply to tool.</p> <p>Check Fuses</p>
Chuck Vacuum Cannot be achieved	<p>Check vacuum (utility) supply to tool.</p> <p>Check for pinched airline or possible vacuum leak.</p> <p>Check for damaged o-ring on chuck.</p> <p>Check flatness of film frame tape</p>

Wafer Alignment Failures

<i>Failure Mode</i>	<i>Recommendation</i>
Wafer Slips Out of Clamping Mechanism	Check wafer centering correctly on the chuck. Check wafer centering on film frame.
Clamping Mechanism Does Not Clamp Wafer -Moves Past Wafer Edge	Check to ensure that alignment hardware is of the correct size and is installed in the correct location. Ensure sufficient air pressure supplied to chuck. Check for pinched airline or possible air leak. Check stroke limiter positions on vertical cylinders. Check wafers specs to clamping ring specs.
Clamping Mechanism Does Not Clamp Wafer -Does Not Move	Check to ensure that alignment hardware is of the correct size and is installed in the correct location. Check electrical connector to gripper. Reboot tool to home gripper. Check wafers specs to clamping ring specs.

Wafer Bonding Failures

<i>Failure Mode</i>	<i>Recommendation</i>
Broken Wafer – Debonding	Ensure chuck is clean and free of foreign material. Ensure wafers are free from damage prior to debonding. Ensure tape is fully exposed so there is no interference with the clamping mechanism.
Wafers are Not Debonded	Ensure wafers are not loaded upside down. Ensure wafers are centered on the chuck. Ensure that the wafer stack is full adhered to the tape Check peel motor connector.